APPENDIX

CONTENTS

Electrical Components
1. Sensors ..... APX(0)-1
2. Switches ..... APX(0)-2
3. Clutches & Solenoids ..... APX(0)-3
4. Motors & Fan ..... APX(0)-4

Test Mode
1. Operation Procedures ..... APX(1)-1
2. Test Items and Operations ..... APX(1)-3

Memory Switches (Test Mode)
1. Operation Procedures & Items ..... APX(2)-1

Users Mode
1. Operation Procedures & Items ..... APX(3)-1

Advice Displays (Call Service Messages)
1. Display Messages ..... APX(4)-1

Description of PCBs
1. Block Chart ..... APX(5)-1
2. Location of PCBs ..... APX(5)-2
3. Main PCB ..... APX(5)-3
4. Power Supply PCB ..... APX(5)-10
5. Option PCB ..... APX(5)-13

TR Series Block Diagram

Users Mode

1. Operation Procedures

The users mode program enables a machine operator to select the initial operation settings of the machine.
This mode is explained in "User Guide" and is intended for customers to make a selection if required.

NOTE: The selection "0" which the choices are listed in boldface in the chart below are the standard initial settings (at factory shipment).

1. [Starting Up Users Mode]

Turn ON the power.
Press **8** key of the print quantity keys while pressing down the * key.
This makes access to the User mode.

2. [Making Selections]

After the access is made, select the item(s) whose initial setting is required to be changed.
The first item which appears on the display is item No. 01.

0	1	-	0

If another item is desired, select it using the print quantity keys.
When selecting item No.02, for example, press "0" and "2".

0	2	-	0

Now choose either of the two initial settings for the selected item.
The selection is made by pressing the "START" button.
The digit in the far right column of the display changes from "0" to "1" or "1" to "0".
"0" and "1" appears alternately each time the "START" button is pressed.

0	1	-	0	➡	0	1	-	1	➡	0	1	-	0	➡	• • •

Repeat this procedure until all required changes are made.
To exit from this mode, press the "ALL RESET" button for 1 second.
All new initial settings are memorized and the display returns to normal operation.

Item Number	**Initial Setting Item**	Choices					
		0	1	2	3	4	5
01	Print Speed	**90rpm**	130rpm	60rpm	—	—	—
02	Auto Print Feature	**OFF**	ON	—	—	—	—
03	Job Separator Connection	**NO**	YES	—	—	—	—
04	Auto Reset Time	**OFF**	3 min.	5 min.	—	—	—
05	Not Used						
06	Minimum Print Quantity	—	10	20	30	40	50
07	Auto Document Feed	**OFF**	ON	—	—	—	—
08	Not Used						
09	Master Making Density	**3**	4	5	1	2	—

Notes on above chart:

- Item No.03 : Select YES to activate the Job separator when connected to TR.
- Item No.04 : The time before the machine resets automatically. (OFF = No auto reset.)
- Item No.06 : The master making job is not accepted unless a number above the Minimum Print Quantity is selected.